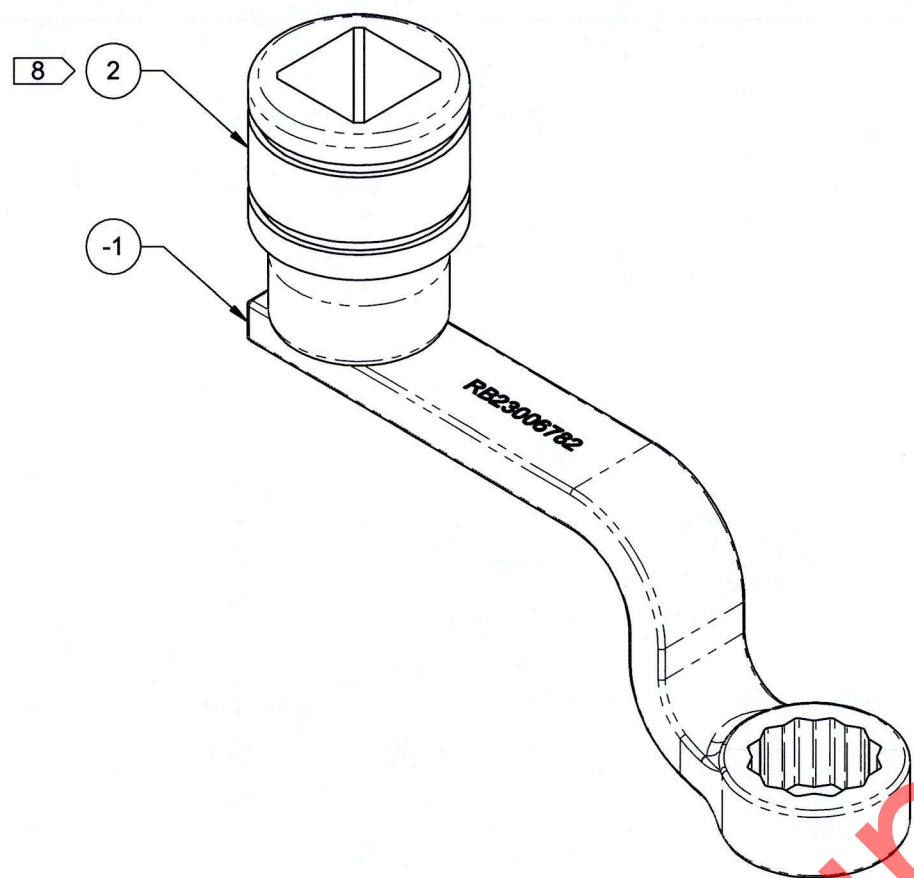
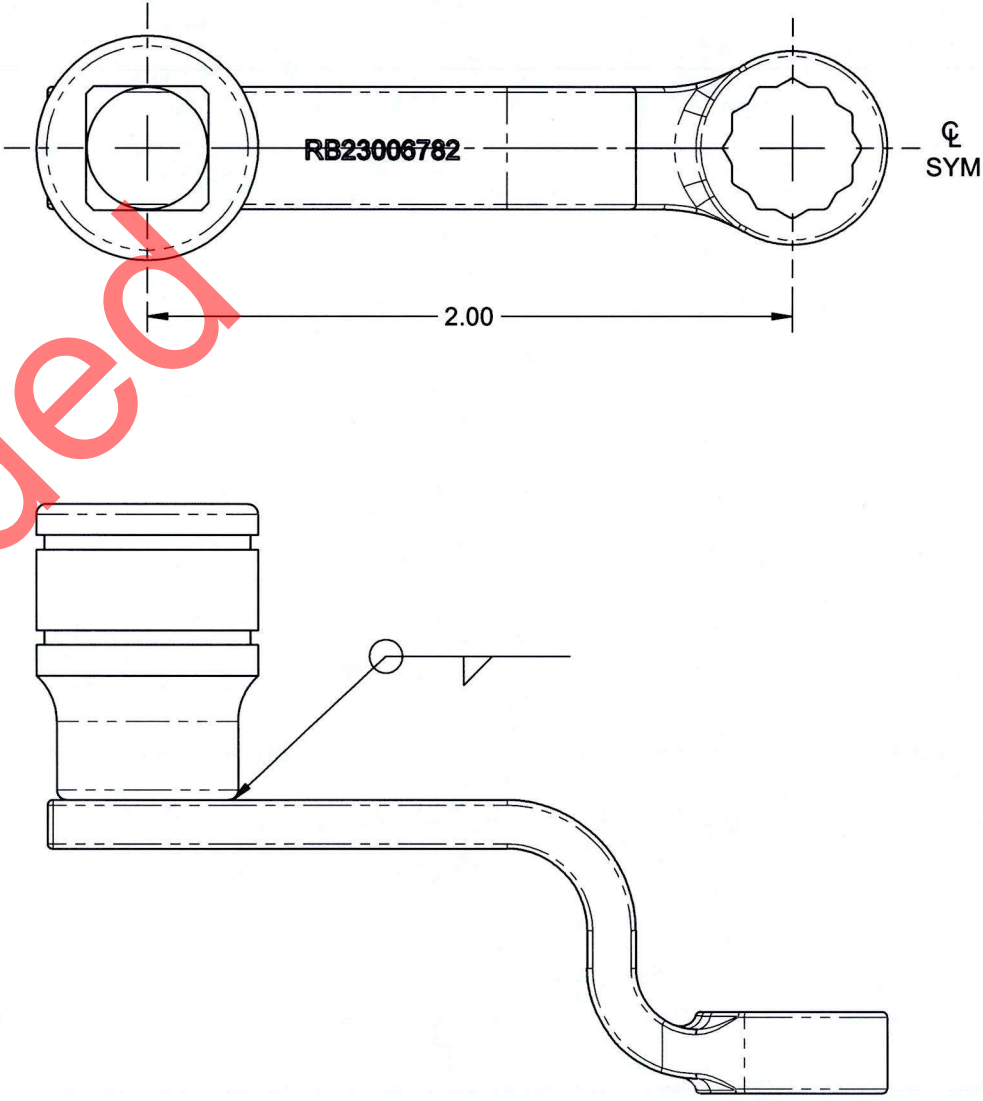


| ITEM # | QTY | PART #                  | PART TITLE                                      |
|--------|-----|-------------------------|---|
| -1     | 1   | RB23006782-1            | MODIFIED WRENCH                                 |
| 2      | 1   | SNAP-ON#FS121 OR EQUIV. | 6 POINT SHALLOW SOCKET 3/8" DRIVE. X 29/32" HT. |



**RB23006782 TURBINE ATTACH LOWER NUT TORQUE ADAPTER**

10



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A  
7) ASSEMBLE AS SHOWN  
8) BEAD BLAST ITEM 2 PRIOR TO WELDING  
9) REMOVE ALL WELD SPATTERS  
10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | 19-901   | KPT          |
| REV.       | DESCRIPTION | ECN #  | BY           |
| DESIGN     | KPT         | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | KPT         |  |              |
| CHECKED    | PM          | TOOL PART #  | REV. A       |
| MFG. APPR. | DP          | RB23006782   | SHEET 1 OF 2 |
| APPROVED   |             | TITLE  | SCALE        |
|            |             | TORQUE TURBINE ATTACH LOWER NUT ADAPTER  | NTS          |
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